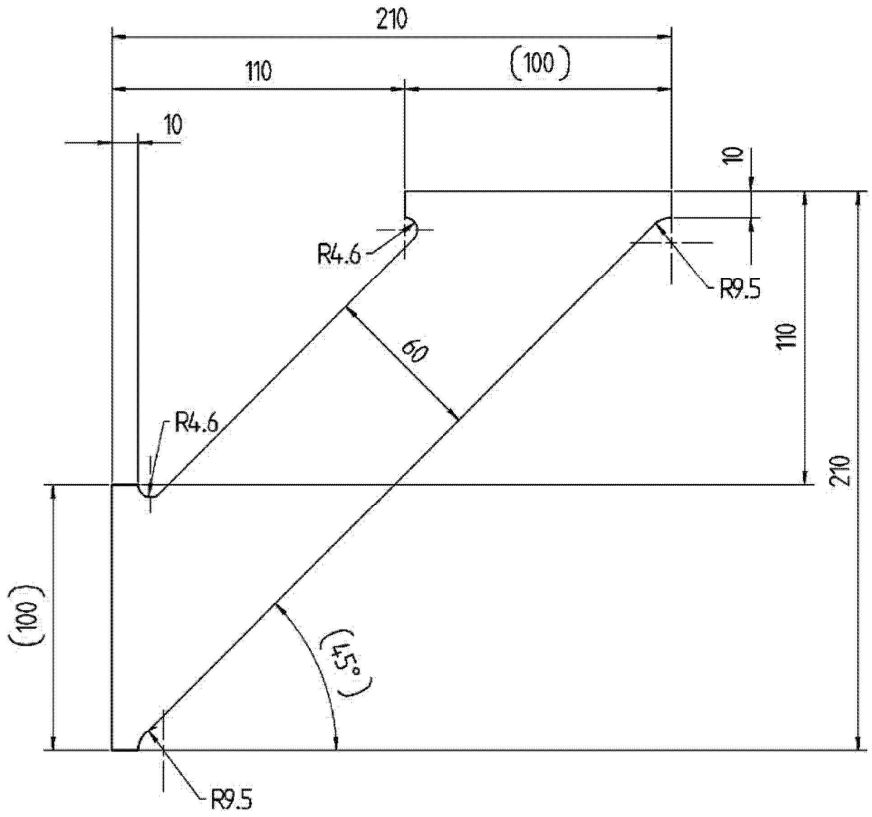

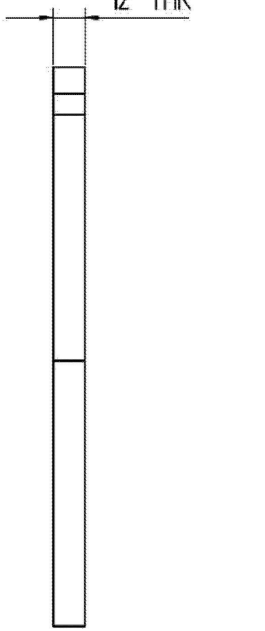

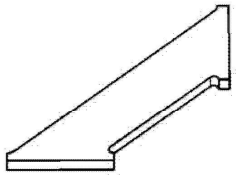

Nákres změněn součást se kryla se zdrojem WA.
Stíny svaru přidány.
210 byl 187. Reference 100 byla 84,9.

Stav v čase dodání	
Odkujení (stupeň čistoty SA 2 1/2 podle ISO 8501-1)	...
bez otřepů podle WN 11310	X
Přípustná horní mez během řezání plamenem (také kladná kulička podle WN 10 572)	...
Bez oleje / bez mastnoty	X
Naolejovaný	...
Přípustné olejování	...
Alternativně určit stav v čase dodání pomocí X	

Condition at time of delivery	
de-scaled (degree of purity SA 2 1/2 acc. ISO 8501-1)	...
without burrs acc. WN 11310	x
Permissible top-end rounding during flame cutting (also positive bead acc. WN 10572)	...
oil-free / free of grease	x
oiled	...
oiling permissible	...
alternatively identify condition at time of delivery with an X	

VOP CZ, s.p.
Dukelská 102
742 42 Šenov u Nového Jičína
IČ: 009 00 493

first angle projection

General tolerance (GT) in mm
Size range

	> 30	> 120	> 400	> 1000
≤ 30	≤ 120	≤ 400	≤ 1000	

GT coarse

L	1	2	2	3	4
◁	1	2	4	6	

Lengths (L) and angle (⊥ ⊿) = ± GT

Tolerance Symbols ISO 1101

- ○ roundness = 1/2ø-Tol.
- straightness/flatness = GT
- concentricity/run out = GT
- symmetry = GT
- / / parallelism = GT
- ⊕ position = GT

Languages:
en

Index	alteration	Change no	Fit	Toler.
03	Profile changed as part overlapped slot in parent WA	T35142		
	Weld shaddows added			
	210 was 187. Ref 100 was 84.9			

Inspection dim.
Auxillary dim. ( )

	Date	Name
Drawn	5.8.2011	J.Hayes
Checked	9.8.2011	J.Hayes
Auth'd	18.8.2011	H.Williams
M.check.	22.8.2011	H.Matthews

Material: EN 10025 S355JR
Blank no:
Weight: in kg 1.1
Title: plate
PROD.
Scale 1:2
Drawing number / / 14014012514
Sheet: 1 of: 1
Repl.
Orig.

Confidential document
Refer to protection notice ISO 16016

Released

14014012514d001 A3

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